

ABSTRACT

A pressure vessel comprising a fiber reinforced resin layer [(4)], which is made of a reinforced fiber [(3)] impregnated ~~in~~ with a resin, on a surface of a vessel body [(2)], wherein the pressure vessel is produced by forming the fiber reinforced resin layer [(4)] on the surface of the vessel body, applying an internal pressure and plastically deforming (subjecting to an auto-fretage) the vessel body [(2)] such that a distortion of the surface of the vessel body in a circumferential direction of the vessel body be in a range of 0.7% to 0.9%, in order to apply a pre-stress to the vessel body [(2)] and the fiber reinforced resin layer [(4)], and wherein the pressure vessel has a burst pressure, which is 2.2 to 2.8 times as large as a charging pressure. Since the pressure vessel [(1)] has excellent fatigue property and burst property, and a reduced weight, this is preferably used as a storage vessel for high pressure gas.